

# KIWWTP – Main and Auxiliary Pump Station Improvements

Lehigh County  
Authority Wastewater...

LCA BOARD MEETING  
September 18, 2023

International  
Polymers Corp

Allentown Family Paving

Diamond D

# Project Goals:

- Increase pumping capacity from 87 million gallons per day (MGD) to 100 MGD to reduce the frequency of Outfall 003 activations during extreme wet-weather events.
- Upgrade Main Influent pumps that are past their useful life (1960s vintage)
- Eliminate the need for a vacuum prime system

# Project Plan to Include:

- Replacement of four (4) existing Main Pump Station (MPS) vacuum primed pumps with four 20 MGD vertical turbine pumps, new motors and VFDs
- Replacement of two (2) existing Auxiliary Pump Station (APS) pumps with larger 40 MGD vertical turbine pumps, includes increased motor size and new VFDs
- Necessary electrical upgrades to accommodate new pumps and new VFDs
- Valve and Piping replacement
- Structural modifications to accommodate the new MPS pumps
- Elimination of hydraulic bottleneck in the influent force main
- HVAC modifications due to increased heat from larger pump motors & new VFDs

# Physical Modeling:

- In accordance with Hydraulic Institute standards, a physical hydraulic model is recommended for pumping systems of this size
- Kleinfelder has partnered with Clemson Engineering Hydraulics to provide a physical hydraulic model study of both the MPS and APS



